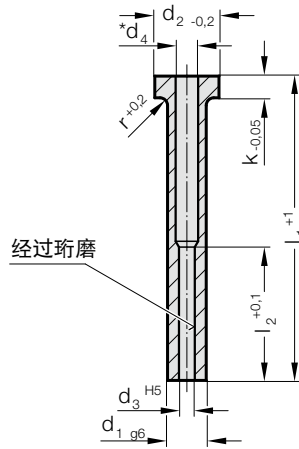


经淬火处理的精密顶出器套管, DIN ISO 8405



264.1.



材料:

WS

订购编号 264.1.

硬度:

杆部 60 ± 2 HRC

头部 45 ± 5 HRC

☞ 材料说明和其他材料见E章开头。

结构:

经精磨、淬火处理的轴。

热顶锻的头。

经过珩磨的导孔。

*到 $\varnothing d_4 = 4,5$: 公差 +0,2/-0,1

*从 $\varnothing d_4 = 5$: 公差+0,3/-0,1

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| d ₁ | d ₃ | d ₄ | d ₂ | k | r | l ₂ | l ₁ | 70 | 75 | 80 | 90 | 100 | 125 | 150 | 175 | 200 | 225 | 250 | 275 |
|----------------|----------------|----------------|----------------|---|-----|----------------|----------------|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2.5 | 1.25 | 1.6 | 5 | 2 | 0.3 | 20 | | ● | | | | | | | | | | | |
| 3 | 1.5 | 1.8 | 6 | 3 | 0.3 | 35 | | | ● | | | | | | | | | | |
| 3 | 1.6 | 1.9 | 6 | 3 | 0.3 | 35 | | | ● | | | | | | | | | | |
| 4 | 2 | 2.5 | 8 | 3 | 0.3 | 35 | | | ● | | | | | | | | | | |
| 4 | 2.2 | 2.4 | 8 | 3 | 0.3 | 35 | | | ● | | | | | | | | | | |
| 5 | 2.5 | 3 | 10 | 3 | 0.3 | 35 | | | ● | | | | | | | | | | |
| 5 | 2.7 | 3 | 10 | 3 | 0.3 | 45 | | | ● | | | | | | | | | | |
| 5 | 3 | 3.5 | 10 | 3 | 0.3 | 45 | | | ● | | | | | | | | | | ● |
| 5 | 3.2 | 3.5 | 10 | 3 | 0.3 | 45 | | | ● | | | | | | | | | | ● |
| 6 | 3.5 | 4 | 12 | 5 | 0.5 | 45 | | | ● | | | | | | | | | | ● |
| 6 | 3.7 | 4 | 12 | 5 | 0.5 | 45 | | | ● | | | | | | | | | | ● |
| 6 | 4 | 4.3 | 12 | 5 | 0.5 | 45 | | | ● | | | | | | | | | | ● |
| 8 | 4.2 | 5 | 14 | 5 | 0.5 | 45 | | | ● | | | | | | | | | | ● |
| 8 | 5 | 5.5 | 14 | 5 | 0.5 | 45 | | | ● | | | | | | | | | | ● |
| 8 | 5.2 | 5.5 | 14 | 5 | 0.5 | 45 | | | ● | | | | | | | | | | ● |
| 10 | 6 | 6.5 | 16 | 5 | 0.5 | 45 | | | ● | | | | | | | | | | ● |
| 10 | 6.2 | 6.5 | 16 | 5 | 0.5 | 45 | | | ● | | | | | | | | | | ● |
| 12 | 8 | 8.5 | 20 | 7 | 0.8 | 45 | | | ● | | | | | | | | | | ● |
| 12 | 8.2 | 8.5 | 20 | 7 | 0.8 | 45 | | | ● | | | | | | | | | | ● |
| 14 | 10 | 10.5 | 22 | 7 | 0.8 | 45 | | | ● | | | | | | | | | | ● |
| 14 | 10.5 | 11 | 22 | 7 | 0.8 | 45 | | | ● | | | | | | | | | | ● |
| 16 | 12 | 12.5 | 22 | 7 | 0.8 | 45 | | | ● | | | | | | | | | | ● |
| 16 | 12.5 | 13 | 22 | 7 | 0.8 | 45 | | | ● | | | | | | | | | | ● |

订购示例:

经淬火处理的精密顶出器套管, DIN ISO 8405 = 264.1.

顶出器直径 d₃ 4 mm = 0400.

长度 l₁ 75 mm = 075

订购编号 = 264.1.0400.075