

● ● ● Price index

**IPA Qualification Certificate:**  
Air Cleanless Class ISO Class 2  
(at v = 1 m/s) upon request

**UL94-V2**  
classifications

**Torsional**  
motion possible

**Special equipment:**  
Electrically conductive ESD/ATEX  
version upon request

- 1 Very easy to fill - ideal for harnessed cable assemblies
- 2 Small pitch for low-noise, smooth operation
- 3 Limited torsion tolerance
- 4 Very light weight
- 5 The patented push-button principle holds the links together
- 6 Cable -friendly smooth interior
- 7 "E" Series features split crossbar along the outer radius
- 8 "Z" Series features split crossbar along the inner radius
- 9 Integrated strain relief option



Special solution -  
opening gap 3,5 mm  
Part No. E06.10.018S3



Just push the cables with your thumb into the E-Chain® - and it's ready



**When to use the Series E06/Z06:**

- If filling is required without opening and closing lids
- If price is an issue
- If quiet operation is required



**When not to use it:**

- For applications with very high loads and long unsupported travel lengths
  - ▶ Series 06 E2 micro, page 5.26
- "Z" Series is unsuitable for gliding applications
  - ▶ Series 07 Zipper, page 4.10



**Order example complete E-Chain®**

Please indicate chain-lengths or number of links **Example: 1 m or 50 links**

1 m **E06.10.038.0**



**E-Chain®**

1 set **060.10.12**



**Mounting bracket**

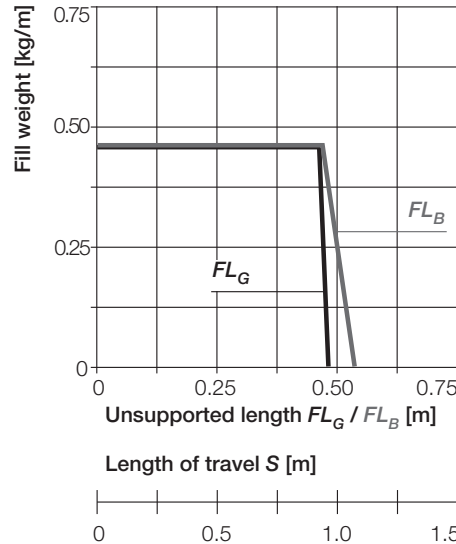
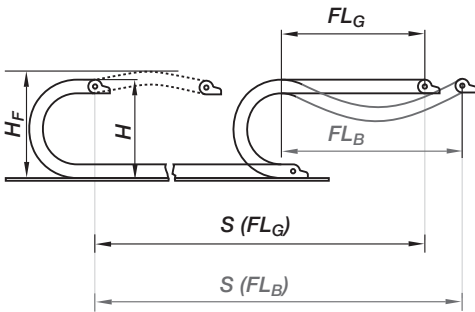


### Unsupported length

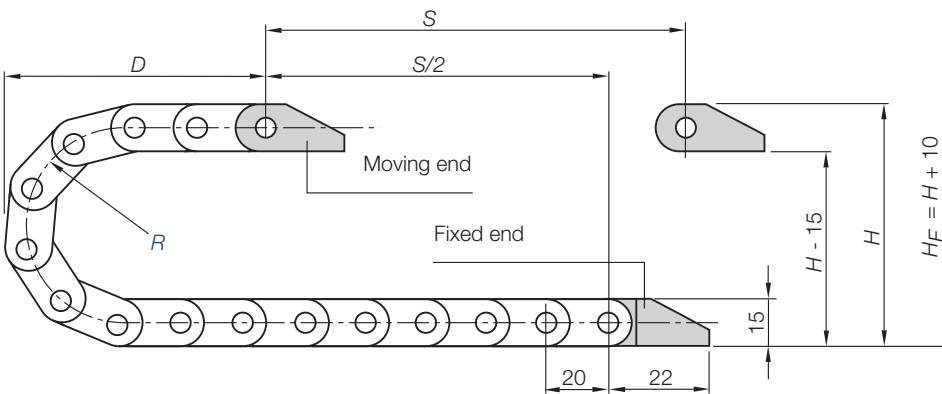
$FL_G$  = with straight upper run

$FL_B$  = with permitted sag

Further information ► Design, page 1.12



- $S$  = Length of travel
- $R$  = Bending radius
- $H$  = Nominal clearance height
- $H_F$  = Required clearance height
- $D$  = Overlength E-Chain® radius in final position
- $K = \pi \cdot R + \text{"safety"}$



### Short travels - unsupported

Unsupported E-Chains® feature positive camber over short travels. This must be accounted for when specifying the clearance height  $H_F$ . Please consult igus® if space is particularly restricted.

Pitch = 20 mm/link    Links/m = 50 (1.000 mm)    Chain length =  $S/2 + K$

R	018	028	038
H	52	70	90
D	40	50	60
K	95	120	145

The required clearance height:  
 **$H_F = H + 10$  mm**  
(with 0,2 kg/m fill weight)

Speed / acceleration $FL_G$	max. 20 [m/s] / max. 200 [m/s <sup>2</sup> ]
Speed / acceleration $FL_B$	max. 3 [m/s] / max. 6 [m/s <sup>2</sup> ]
Gliding speed / acceleration (maximum)	max. 3 [m/s] / max. 10 [m/s <sup>2</sup> ]
Material (E-Chain®)- permitted temperature °C	igumid NB / -40° up to +80° C
Material (mounting brackets)* - permitted temperature °C	igumid G / -40° up to +120° C
Flammability class (E-Chain®), igumid NB	VDE 0304 IIC UL94 V2
Flammability class (mounting brackets), igumid G*	VDE 0304 IIC UL94 HB

\*Available in igumid NB upon request, please consult igus® for delivery time

### Technical Data

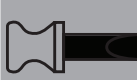
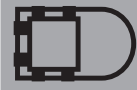


Details of material properties  
► page 1.38

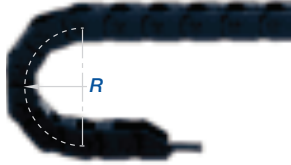
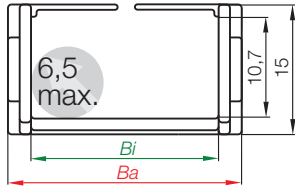


Easy Chain®  
Inner height: 10,7/10,5 mm

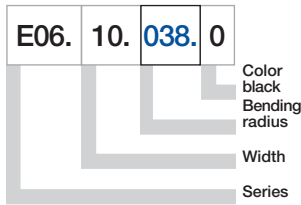
Phone +49- (0) 22 03-96 49-800  
Fax +49- (0) 22 03-96 49-222



► page 3.5



Part No. structure



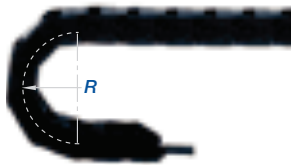
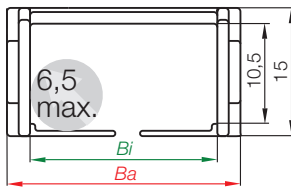
Series E06 - split crossbar along the outer radius

Part No.	$B_i$ [mm]	$B_a$ [mm]	$R$ [mm]	Bending radii			Weight [kg/m]
E06.10.□.0	10	16,5	018 028 038	018	028	038	≈ 0,14
E06.16.□.0	16	22,5	018 028 038	018	028	038	≈ 0,16
E06.20.□.0	20	26,5	018 028 038	018	028	038	≈ 0,18

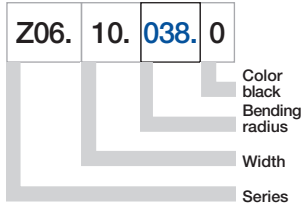
$B_a$ : pin dimension approx. 0,2 - 0,4 mm wider!

Supplement Part No. with required radius. Example: E06.10.038.□.0

0 = standard color, other colors ▶ page 1.39 · Pitch = 20 mm/link - Links/m = 50



Part No. structure



Series Z06 - split crossbar along the inner radius

Part No.	$B_i$ [mm]	$B_a$ [mm]	$R$ [mm]	Bending radii			Weight [kg/m]
Z06.10.□.0	10	16,5	018 028 038	018	028	038	≈ 0,14
Z06.16.□.0	16	22,5	018 028 038	018	028	038	≈ 0,16
Z06.20.□.0	20	26,5	018 028 038	018	028	038	≈ 0,18

$B_a$ : pin dimension approx. 0,2 - 0,4 mm wider!

The width  $B_i$  20 is available upon request. Time of delivery approx. 6-8 weeks after order.

Supplement Part No. with required radius. Example: Z06.10.038.□.0

0 = standard color, other colors ▶ page 1.39 · Pitch = 20 mm/link - Links/m = 50

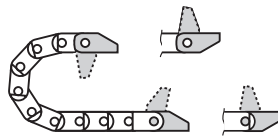




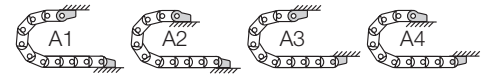
**Polymer, one-piece**

- One-piece mounting bracket
- Corrosion-resistant
- Available preassembled
- Inner and outer attachment possible
- Available with integrated strain relief tiwrap plates

Moving end with bore  
(outer link) 060...1 (PZ)

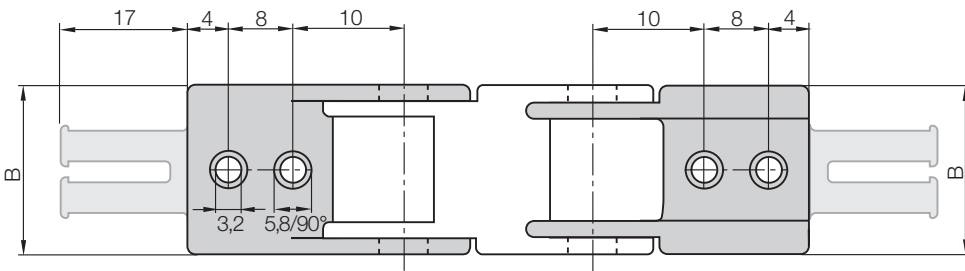


060...2 (PZ) Fixed end  
with pin (inner link)



Possible installation conditions for assembled mounting brackets ▶ Order example "preassembled" below

060...1 (PZ)  
Moving end

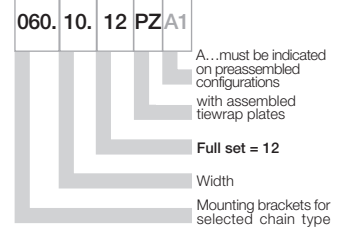


060...2 (PZ)  
Fixed end

**Dimensions and order configurations**

Strain relief is possible on the moving end and/or the fixed end.

**Part No. structure**



Full set, for both ends:

060. 10. 12 PZ +tiwrap plate

Single-part order:

060. 10. 1 PZ +tiwrap plate

Mounting bracket with bore

060. 10. 2 PZ +tiwrap plate

Mounting bracket with pin

For E-Chain®	Part No. full set with tiwrap plate	Part No. full set without tiwrap plate	Number of teeth	Dim. B [mm]
E06-Z06.10. ▶	060.10. 12 PZ	060.10. 12	1	16,5
E06-Z06.16. ▶	060.16. 12 PZ	060.16. 12	2	22,5
E06.20. ▶	060.20. 12 PZ	060.20. 12	2	27

For the preassembled mode please add the index A1 ... A4 e.g. 060.10. 12 PZ A1



**Quicksnap** - the complete, detachable mounting unit, available upon request



**Quickfix** - mounting bracket with dowel, available upon request

**Additional Features**

