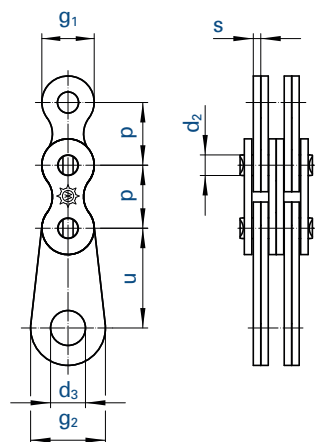




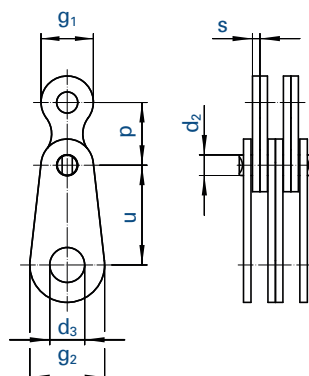
Inner end link

4 x 4

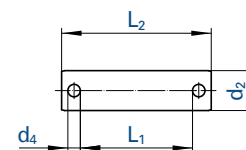


Outer end link

4 x 4



Connecting pin



Leaf chains are only supplied with end links on customers' request. The design with either outer or inner end link must be stated in the order.

Design of chain ends:

Only the normal links are counted

- A Both sides with inner end links (uneven number of links)
- B Both sides with outer end links (uneven number of links)
- C One side with inner end link, other side with outer end link (even number of links)
- D One side with inner end link, other side with inner link (even number of links)
- E One side with outer end link, other side with outer link (even number of links)
- F One side with inner end link, other side with outer link (uneven number of links)
- G One side with outer end link, other side with inner link (uneven number of links)
- H Both sides with inner links (uneven number of links)
- I Both sides with outer links (uneven number of links)
- K One side with inner link, other side with outer link (even number of links)

Designation of a leaf chain design A with 25,4 mm pitch, combination 4 x 4, 45 normal links and end links on both sides:
F 254 A x 45

Chain		Nominal pitch		End plates								Connecting pins								
												2 x 2		4 x 4		6 x 6		8 x 8		
⚙		p		u	d ₂	d ₃	g ₁	g ₂	s	d ₂	d ₄	L ₁	L ₂	L ₁	L ₂	L ₁	L ₂	L ₁	L ₂	
No.	Ind.	mm	inch	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
F 12		12,700	½	30	4,45	10,0	10,5	20	1,55	4,45	1,6	6,8	13,0	13,6	19,8	20,4	26,6	-	-	-
F 15		15,875	⅝	30	5,08	10,0	12,5	20	1,70	5,08	1,6	7,4	13,6	14,8	21,0	21,8	28,0	-	-	-
F 19		19,050	¾	30	5,72	10,0	14,5	20	1,80	5,72	1,6	8,0	14,2	15,4	21,6	22,9	29,1	-	-	-
F 25		25,400	1	45	8,28	16,0	21,0	35	3,00	8,28	3,4	13,0	23,8	25,9	36,7	38,0	48,8	51,0	61,8	61,8
F 31		31,750	1 ¼	45	10,19	16,0	24,5	35	3,80	10,19	3,4	16,4	27,2	32,4	43,2	48,5	59,3	64,8	75,6	75,6
F 38		38,100	1 ½	60	14,63	26,0	33,0	50	5,00	14,63	4,2	21,3	33,7	42,4	54,8	63,5	75,9	84,8	97,2	97,2
F 50		50,800	2	70	17,81	36,0	43,0	70	6,00	17,81	4,2	25,5	37,9	50,5	62,9	75,5	87,9	100,7	113,0	113,0
F 63		63,500	2 ½	90	22,89	45,0	52,0	80	8,00	22,89	5,2	-	-	66,4	86,8	99,6	120,0	132,8	153,2	153,2
FU 12		12,700	½	30	4,45	10,0	11,5	20	1,55	4,45	1,6	-	-	13,6	19,8	20,4	26,6	-	-	-
FU 15		15,875	⅝	30	5,08	10,0	14,5	20	1,70	5,08	1,6	-	-	14,8	21,0	21,8	28,0	28,3	34,5	34,5
FU 15 S		15,875	⅝	20	5,08	8,3	14,7	18	2,00	5,08	1,6	-	-	-	-	30,9	37,5	-	-	-
FU 19		19,050	¾	30	5,72	10,0	15,4	20	1,80	5,72	1,6	-	-	15,4	21,6	22,9	29,1	-	-	-
FU 19 S		19,050	¾	25	6,50	10,3	18,0	20	2,30	6,50	1,6	-	-	19,6	25,8	29,3	35,5	-	-	-
FU 25		25,400	1	45	8,28	16,0	21,0	35	3,00	8,28	3,4	-	-	25,9	36,7	38,0	48,8	51,0	61,8	61,8
F 38 U		38,100	1 ½	60	14,63	26,0	33,0	50	5,00	14,63	4,2	-	-	48,4	61,0	70,0	82,4	90,8	103,2	103,2
F 50 U		50,800	2	70	17,81	36,0	43,0	70	6,00	17,81	4,2	-	-	56,5	68,9	81,5	93,9	106,8	119,2	119,2
F 63 U		63,500	2 ½	90	22,89	45,0	52,0	80	8,00	22,89	5,2	-	-	72,4	92,8	105,6	126,0	138,8	159,2	159,2

Other dimensions on request.